

# IPS WELD-ON

## Solvent Cements & Compounds

IPS WELD-ON is the industry leader, offering the most complete line of solvent cements commercially available. Each WELD-ON formulation has been developed for a specific application.

Plastic Systems recommend the use of the Weld-On range of cements with the following piping systems:

- PVC Schedule 40 & 80 Piping Systems
- CPVC Schedule 80 Piping Systems
- PVC AS/NZS Pressure and Non-Pressure Piping Systems

Please contact Plastic Systems for assistance in selecting the correct solvent cement and primer for your application.

#### Related Documents:

- PS Machines and Tooling Catalogue
- The Science of Solvent Cement.

Plastic Systems offer **Weld ON IPS Solvent Cement Training Courses**.


We recommend all installers using IPS Solvent Cement have training before use.

#### PACK SIZES


|              |    |          |
|--------------|----|----------|
| 125/118ml    | >> | 24 units |
| 250/237ml    | >> | 24 units |
| 500/473ml    | >> | 12 units |
| 1LT/946ml    | >> | 12 units |
| 1 Gal/3780ml | >> | 6 units  |

NOTE: All prices displayed in this price list as PER UNIT


### PRIMERS

|  | CODE:        | SIZE   | PRICE (ea) |
|--|--------------|--------|------------|
| <b>IPS P-68</b><br><b>Clear Primer</b><br> | IPSP-68/125  | 118ml  |            |
|  | IPSP-68/250  | 237ml  |            |
|  | IPSP-68/500  | 473ml  |            |
|  | IPSP-68/1LT  | 946ml  |            |
|  | IPSP-68/1GAL | 3.785L |            |

Clear, fast acting primer for both PVC and CPVC in all sizes.


|  | CODE:        | SIZE   | PRICE (ea) |
|--|--------------|--------|------------|
| <b>IPS P-70</b><br><b>Purple Primer</b><br> | IPSP-70/250  | 237ml  |            |
|  | IPSP-70/500  | 473ml  |            |
|  | IPSP-70/1LT  | 946ml  |            |
|  | IPSP-70/1GAL | 3.785L |            |

Purple, very fast acting and aggressive primer for both PVC and CPVC in all sizes. P-70 primer is strongly recommended when installing CPVC and PVC piping systems for chemical applications

|   | CODE:       | SIZE  | PRICE (ea) |
|---|-------------|-------|------------|
| <b>IPS P-75 Wet &amp; Dry</b><br><b>Primer</b><br> | IPSP-75/500 | 473ml |            |


\*This primer is to be used with IPS 725 cement only

### 711 PVC CEMENT\*

|  | CODE:       | SIZE   | PRICE (ea) |
|--|-------------|--------|------------|
| <b>IPS 711 PVC</b><br><b>Heavy Bodied</b><br><b>Solvent Cement</b><br> | IPS711/250  | 237ml  |            |
|  | IPS711/500  | 473ml  |            |
|  | IPS711/1LT  | 946ml  |            |
|  | IPS711/1GAL | 3.785L |            |

Grey, heavy bodied, medium setting, PVC cement for all types of PVC (SCH80, Metric, ASNZS) pipe in larger diameters through to 315mm.


### 724 CPVC/PVC CEMENT - INDUSTRIAL\*

|  | CODE:       | SIZE  | PRICE (ea) |
|--|-------------|-------|------------|
| <b>IPS 724 PVC &amp; CPVC</b><br><b>Heavy Bodied</b><br><b>Solvent Cement</b><br> | IPS724O/500 | 473ml |            |
|  | IPS724O/1LT | 946ml |            |

Orange, heavy bodied, medium setting, PVC and CPVC cement for chemical applications in sizes through to 300mm.

724 Grey Cement has been phased out and has been replaced with 724 Orange.

### 719 PVC CEMENT\*

|   | CODE:       | SIZE   | PRICE (ea) |
|---|-------------|--------|------------|
| <b>IPS 719 PVC</b><br><b>Extra Heavy Bodied</b><br><b>Solvent Cement</b><br> | IPS719/1LT  | 946ml  |            |
|   | IPS719/1GAL | 3.785L |            |


Grey, extra heavy bodied, slow setting, grey PVC cement suitable for AS/NZS PVC pipe up to 710mm.

\*Cement has gap filling properties and is suitable for a parallel fit.


PRICES INDICATED DO NOT INCLUDE GST



### 700 PVC CEMENT


|  | CODE:       | SIZE   | PRICE (ea) |
|--|-------------|--------|------------|
| <b>IPS 700 PVC Regular Bodied Solvent Cement</b><br>  | IPS700/125  | 118ml  |            |
|  | IPS700/250  | 237ml  |            |
|  | IPS700/500  | 473ml  |            |
|  | IPS700/1LT  | 946ml  |            |
|  | IPS700/1GAL | 3.785L |            |
| <p><i>Clear, regular bodied, fast setting, PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm.<br/>           *Not suitable for SCH80 Pipe</i></p> |             |        |            |


### 705 PVC CEMENT

|  | CODE:       | SIZE   | PRICE (ea) |
|--|-------------|--------|------------|
| <b>IPS 705 PVC Medium Bodied Solvent Cement</b><br> | IPS705/125  | 118ml  |            |
|  | IPS705/250  | 237ml  |            |
|  | IPS705/500  | 473ml  |            |
|  | IPS705/1LT  | 946ml  |            |
|  | IPS705/1GAL | 3.785L |            |
| <p><i>Grey, medium bodied, fast setting, PVC cement for both AS/NZS PVC pipe and PVC Schedule 80 pipe through to 100mm.</i></p>      |             |        |            |

### SPECIAL APPLICATIONS


|   | CODE:      | SIZE  | PRICE (ea) |
|---|------------|-------|------------|
| <b>IPS 725 Wet &amp; Dry PVC Solvent Cement</b> | IPS725/500 | 473ml |            |

|   | CODE:       | SIZE   | PRICE (ea) |
|---|-------------|--------|------------|
| <b>IPS 735 Wet 'N Fast PVC Extremely Setting Fast Solvent Cement</b><br>                               | IPS735/125  | 118ml  |            |
|   | IPS735/250  | 237ml  |            |
|   | IPS735/500  | 473ml  |            |
|   | IPS735/1LT  | 946ml  |            |
|   | IPS735/1GAL | 3.785L |            |
| <p><i>Blue, medium bodied, extremely fast setting, blue PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm, when quick line pressurisation is required.</i></p> |             |        |            |

|   | CODE:      | SIZE  | PRICE (ea) |
|---|------------|-------|------------|
| <b>IPS 747 Pool &amp; Spa Cement</b><br> | IPS747/500 | 473ml |            |

|                           | CODE:      | SIZE | PRICE (ea) |
|---------------------------|------------|------|------------|
| <b>IPS 810 Repair Kit</b> | IPS180/4OZ | 4oz  |            |

### JOINTING COMPOUNDS

|  | CODE:  | SIZE  | PRICE (ea) |
|--|--|-------|------------|
| <b>IPS White Seal PTFE Pipe Jointing Compound</b><br> | IPSWSEAL/030   | 30ml  |            |
|  | IPSWSEAL/125   | 118ml |            |
|  | IPSWSEAL/250   | 237ml |            |
|  | IPSWSEAL/500   | 473ml |            |
|  | <p><i>IPS White Seal is a white grit free, extreme duty pipe joint compound with a special blend of homogenized Teflon® particles and non-toxic oils. Not for fluorine, molten metals or oxygen systems.</i></p> |       |            |
|  | CODE:  | SIZE  | PRICE      |
| <b>PTFE Thread Tape</b>  | THT/012  | 12mm  |            |

### ACCESSORIES

|                                   | CODE:     | SIZE  | PRICE |
|-----------------------------------|-----------|-------|-------|
| <b>Weld-On Roller</b>             | IPS6020   | 4"    |       |
|                                   | IPS7020   | 7"    |       |
| <b>Cap Dauber To Suit Pipe PT</b> | IPSDP-75  | ¾-1½" |       |
|                                   | IPSDP-150 | 1½-3" |       |
| <b>Cap Dauber To Suit Pipe QT</b> | IPSDQ-75  | ¾-1½" |       |
|                                   | IPSDQ-150 | 1½-3" |       |
| <b>Super Dauber</b>               | IPSSB-75  | ¾-1½" |       |
|                                   | IPSSB-150 | 1½-3" |       |
| <b>Super Swab</b>                 | IPSSS-Q/G | 4-8"  |       |

### TOOLS RANGE

|                            | CODE:           | SIZE        | PRICE |
|----------------------------|-----------------|-------------|-------|
| <b>Pipe Cutter</b>         | RITMOCUTTER/063 | 6 - 63mm    |       |
|                            | RITMOCUTTER/140 | 50 - 140mm  |       |
|                            | RITMOCUTTER/160 | 100 - 160mm |       |
|                            | RITMOCUTTER/315 | 180 - 315mm |       |
|                            |                 |             |       |
| <b>Pipe fitting Puller</b> | IPSP-0412       | 4-12"       |       |
| <b>Bevellers</b>           | RITMOSME1       | 25 - 160mm  |       |
|                            | RITMOSME2PLUS   | 40 - 315mm  |       |
| <b>Deburring Tool</b>      | DEB-2           | ½ - 2"      |       |

Refer to the Plastic Systems Machines & Tooling catalogue for more information