

## IPS WELD-ON Solvent Cements & Compounds

IPS WELD-ON is the industry leader, offering the most complete line of solvent cements commercially available. Each WELD-ON formulation has been developed for a specific application.

Asmuss Group recommend the use of the Weld-On range of cements with the following piping systems:

- PVC Schedule 40 & 80 Piping Systems
- CPVC Schedule 80 Piping Systems
- PVC AS/NZS Pressure and Non-Pressure Piping Systems

Please contact Asmuss Group for assistance in selecting the correct solvent cement and primer for your application.

### Related Documents:

- PS Machines and Tooling Catalogue
- The Science of Solvent Cement.

Asmuss Group offer **Weld ON IPS Solvent Cement Training Courses**.


We recommend all installers using **IPS Solvent Cement** have training before use.

### PACK SIZES


125/118ml	>>	24 units
250/237ml	>>	24 units
500/473ml	>>	12 units
1LT/946ml	>>	12 units
1 Gal/3780ml	>>	6 units

NOTE: All prices displayed in this price list as PER UNIT


### PRIMERS

	CODE:	SIZE	PRICE (ea)
<b>IPS P-68</b> <b>Clear Primer</b> 	IPSP-68/125	118ml	
	IPSP-68/250	237ml	
	IPSP-68/500	473ml	
	IPSP-68/1LT	946ml	
	IPSP-68/1GAL	3.785L	

Clear, fast acting primer for both PVC and CPVC in all sizes.


	CODE:	SIZE	PRICE (ea)
<b>IPS P-70</b> <b>Purple Primer</b> 	IPSP-70/250	237ml	
	IPSP-70/500	473ml	
	IPSP-70/1LT	946ml	
	IPSP-70/1GAL	3.785L	

Purple, very fast acting and aggressive primer for both PVC and CPVC in all sizes. P-70 primer is strongly recommended when installing CPVC and PVC piping systems for chemical applications

	CODE:	SIZE	PRICE (ea)
<b>IPS P-75 Wet &amp; Dry</b> <b>Primer</b> 	IPSP-75/500	473ml	


\*This primer is to be used with IPS 725 cement only

### 711 PVC CEMENT\*

	CODE:	SIZE	PRICE (ea)
<b>IPS 711 PVC</b> <b>Heavy Bodied</b> <b>Solvent Cement</b> 	IPS711/250	237ml	
	IPS711/500	473ml	
	IPS711/1LT	946ml	
	IPS711/1GAL	3.785L	

Grey, heavy bodied, medium setting, PVC cement for all types of PVC (SCH80, Metric, ASNZS) pipe in larger diameters through to 315mm.


### 724 CPVC/PVC CEMENT - INDUSTRIAL\*

	CODE:	SIZE	PRICE (ea)
<b>IPS 724 PVC &amp; CPVC</b> <b>Heavy Bodied</b> <b>Solvent Cement</b> 	IPS724O/500	473ml	
	IPS724O/1LT	946ml	

Orange, heavy bodied, medium setting, PVC and CPVC cement for chemical applications in sizes through to 300mm.

724 Grey Cement has been phased out and has been replaced with 724 Orange.

### 719 PVC CEMENT\*

	CODE:	SIZE	PRICE (ea)
<b>IPS 719 PVC</b> <b>Extra Heavy Bodied</b> <b>Solvent Cement</b> 	IPS719/1LT	946ml	
	IPS719/1GAL	3.785L	


Grey, extra heavy bodied, slow setting, grey PVC cement suitable for AS/NZS PVC pipe up to 710mm.

\*Cement has gap filling properties and is suitable for a parallel fit.


PRICES INDICATED DO NOT INCLUDE GST



### 700 PVC CEMENT


	CODE:	SIZE	PRICE (ea)
<b>IPS 700 PVC Regular Bodied Solvent Cement</b> 	IPS700/125	118ml	
	IPS700/250	237ml	
	IPS700/500	473ml	
	IPS700/1LT	946ml	
	IPS700/1GAL	3.785L	
<p><i>Clear, regular bodied, fast setting, PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm. *Not suitable for SCH80 Pipe</i></p>			


### 705 PVC CEMENT

	CODE:	SIZE	PRICE (ea)
<b>IPS 705 PVC Medium Bodied Solvent Cement</b> 	IPS705/125	118ml	
	IPS705/250	237ml	
	IPS705/500	473ml	
	IPS705/1LT	946ml	
	IPS705/1GAL	3.785L	
<p><i>Grey, medium bodied, fast setting, PVC cement for both AS/NZS PVC pipe and PVC Schedule 80 pipe through to 100mm.</i></p>			

### SPECIAL APPLICATIONS


	CODE:	SIZE	PRICE (ea)
<b>IPS 725 Wet &amp; Dry PVC Solvent Cement</b>	IPS725/500	473ml	

	CODE:	SIZE	PRICE (ea)
<b>IPS 735 Wet 'N Fast PVC Extremely Setting Fast Solvent Cement</b> 	IPS735/125	118ml	
	IPS735/250	237ml	
	IPS735/500	473ml	
	IPS735/1LT	946ml	
	IPS735/1GAL	3.785L	
<p><i>Blue, medium bodied, extremely fast setting, blue PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm, when quick line pressurisation is required.</i></p>			

	CODE:	SIZE	PRICE (ea)
<b>IPS 747 Pool &amp; Spa Cement</b> 	IPS747/500	473ml	

	CODE:	SIZE	PRICE (ea)
<b>IPS 810 Repair Kit</b>	IPS180/4OZ	4oz	

### JOINTING COMPOUNDS

	CODE:	SIZE	PRICE (ea)
<b>IPS White Seal PTFE Pipe Jointing Compound</b> 	IPSWSEAL/030	30ml	
	IPSWSEAL/125	118ml	
	IPSWSEAL/250	237ml	
	IPSWSEAL/500	473ml	
	<p><i>IPS White Seal is a white grit free, extreme duty pipe joint compound with a special blend of homogenized Teflon® particles and non-toxic oils. Not for fluorine, molten metals or oxygen systems.</i></p>		
	CODE:	SIZE	PRICE
<b>PTFE Thread Tape</b>	THT/012	12mm	

### ACCESSORIES

	CODE:	SIZE	PRICE
<b>Weld-On Roller</b>	IPS6020	4"	
	IPS7020	7"	
<b>Cap Dauber To Suit Pipe PT</b>	IPSDP-75	¾-1½"	
	IPSDP-150	1½-3"	
<b>Cap Dauber To Suit Pipe QT</b>	IPSDQ-75	¾-1½"	
	IPSDQ-150	1½-3"	
<b>Super Dauber</b>	IPSSB-75	¾-1½"	
	IPSSB-150	1½-3"	
<b>Super Swab</b>	IPSSS-Q/G	4-8"	

### TOOLS RANGE

	CODE:	SIZE	PRICE
<b>Pipe Cutter</b>	RITMOCUTTER/063	6 - 63mm	
	RITMOCUTTER/140	50 - 140mm	
	RITMOCUTTER/160	100 - 160mm	
	RITMOCUTTER/315	180 - 315mm	
<b>Pipe fitting Puller</b>	IPSP-0412	4-12"	
<b>Bevellers</b>	RITMOSME1	25 - 160mm	
	RITMOSME2PLUS	40 - 315mm	
<b>Deburring Tool</b>	DEB-2	½ - 2"	

Refer to the Asmuss Group Machines & Tooling catalogue for more information